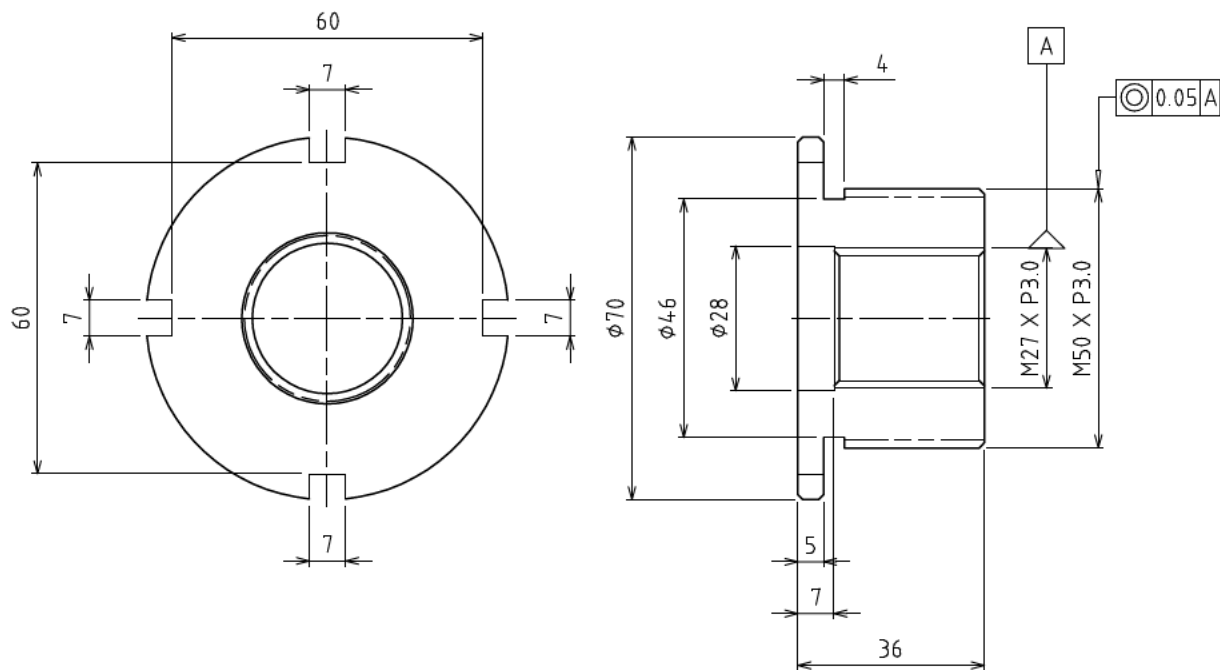




NOTE :
WHEN MAKING THE M27 THREAD, MAKE SURE TEST WITH DRILL SET SHAFT

SURFACE								NO MENTION CHAMFERING : C0.2 ~ C0.3	
SIZE (mm)		<10	10~30	30~120	120~315	315~1000	1000~2000	FINISHING	12.5/
TOLERANCE		±0.1	±0.15	±0.2	±0.25	±0.3	±0.5	SURFACE TREATMENT	FLASH CHROME
		0.05	0.1	0.15	0.2	0.3	0.5	HARDENING (HRC)	-
ITEM	QTY	DESCRIPTION			SPECIFICATION		MATERIAL	WEIGHT	REMARK
1	1	NUT 1			ø70 X 36		SS400	-	-

NISHITECH. CO., LTD.				Surface	Scale 1:1	Position -	Quantity 1 PC
					SS400	-	-
				Date	Name	Project Name	
				Drawn 06/25/2008	pete		
				Checked		Messrs.	
				Standard		NUT 1	
				Drawing No.			Page
				110209-A00-3-P02			-
							Pg
State	Changes	Date	Name	Filename			